



# lacktriangle Description of Operation

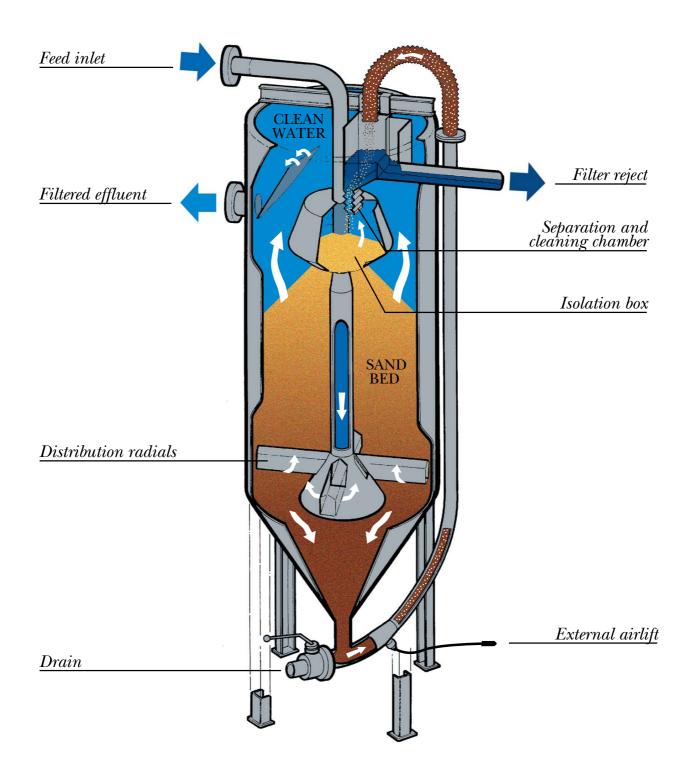
Raw influent is fed into the base of the sand filled, cone bottomed filter. The flow then rises through the sand so that clean effluent is discharged over the upper weir.

The rising flow of the effluent is distributed evenly over the whole cross section of the filter by means of a radial grating system.

The contaminated sand falls continuously to the bottom cone outlet from where it is transferred by an external airlift to the wash chamber at the top of the unit.

Final backwashing of the sand is then performed by a counter current of clean water before returning to the sand bed in the isolation box.

The dirty wash water is discharged over the lower weir for disposal.



## ■ HYDRASAND® advantages

- ✔ Continuous operation and cleaning
- ✔ High filtration efficiency
- ✓ Superior lift and scouring of sand
- ✓ External airlift for better accessibility
- ✓ No possible contamination of clear water by returning sand
- ✔ Efficient final rinse of sand into the isolation box
- ✓ Manageable reject stream

- ✓ Minimum maintenance cost
- ✔ Adaptability of sand bed depth
- ✔ Flexibility of design
- ✓ Minimum energy requirements
- X No shutdown for backwash
- X No moving parts
- X No backwash material required

# ■ Flow rate performance



# ■ Performance by application

Application	Inlet raw water	Outlet filtrates
Tertiary treatment	SS 30 - 70 MG/L	SS < 5 MG/L
Phosphorous removal	P 2 - 5 MG/L	P < 0,5 MG/L
Potable water	2 - 10 NTU	< 0,5 NTU
Recirculation of process water	SS 40 - 100 MG/L	SS 5 - 15 MG/L
Paper mill waste water	SS 5 - 80 MG/L	SS 1 - 10 MG/L
Metal finishing waste treatment	SS 20 - 180 MG/L	SS < 5 MG/L
Oily waste	10 - 30 MG/L HC	1 - 10 MG/L HC

## ■ Technical data

**Total Height** Model Filtration area Diameter Requirement Reject flow (Nm³/h at 4 bar) (m<sup>2</sup>)(m)Single bed (m) Double bed (m) HDS 07 0,70 0,95 3,260 4,260 1,5 ca. 5 % HDS 16 5,210 1,60 1,45 4,210 2,0 ca. 5 % **HDS 30** 2,90 1,95 4,650 5,650 5,5 ca. 5 % HDS 50 5,10 2,55 5,335 6,335 10,0 ca. 5 % HDS 60 6,00 2,75 5,600 6,600 12 ca. 5 %

## **Main applications**

- ✓ Tertiary Treatment
- ✔ Phosphorous Removal
- ✔ Biofiltration
- ✔ Algae Removal
- ✔ Potable Water Reclamation
- ✓ Membrane Filter Pretreatment

- ✓ Water Reclamation
- ✔ Groundwater Remediation
- ✓ Metal Finishing
- ✓ Mill Scale Removal
- ✓ Chemical Processing
- ✓ Cooling Towers



### France

Andritz S.A.S. 2/4 avenue de l'Europe 78140 VELIZY Tel. +33 (0)1 39 26 05 50 Fax +33 (0)1 39 26 05 60

### Austria

Andritz AG Stattegger Strasse 18 A-8045 Graz Tel. +43 316 6902-0 Fax +43 316 6902-415

### United Kingdom

Andritz Ltd Unit B - Sheepbridge Centre Sheepbridge Lane Chesterfield, Derbyshire, S41 9RX Tel. +44 (0)1246-260660 Fax +44 (0)1246-260760

#### Germany

Andritz GmbH Stephanopeler Strasse 22 D-58675 Hemer-Sundwig Tel. +49 2372 9696-0 Fax +49 2372 9696-50

#### Spair

Andritz Ingenieria S.A. c/Agustín y Antonia, 12 E-28700 San Sebastián de los Reyes Tel. +34 91 663 64 09 Fax +34 91 651 19 31

#### U.S.A.

Andritz Ruthner, Inc. 1010 Commercial Blvd. South Arlington, Texas 76017 Tel. +1 817 4655611 Fax +1 817 4683961